

# Rockwell service letter

No. SL-AG-55

## International

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### HORIZONTAL STABILIZER ATTACH BOLTS

**APPLICABILITY:** ALL S-2R Aircraft, Serial Number 1416R through 1453R.

To prevent the horizontal stabilizer from working on the fuselage attach fittings, it is advisable to re-torque the four AN6 bolts which attach the stabilizer to the fuselage frame.

To accomplish this, wedge a large screwdriver or other object in the stabilizer attach channel to hold the nut and apply 408 in. lbs. of torque to the bolt head. All four bolts should be torqued in this manner.